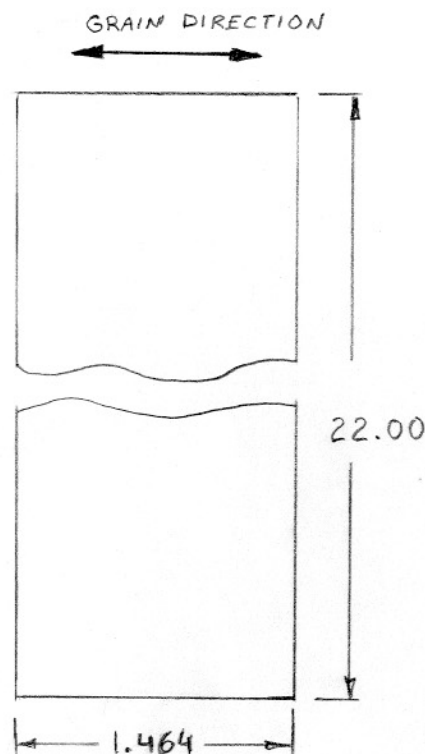
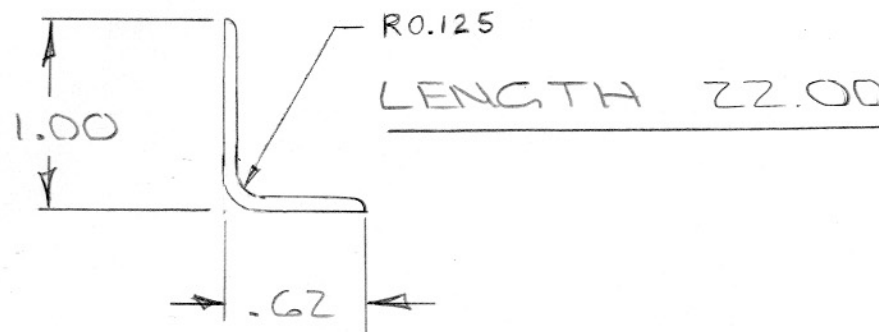


RELEASED
03.03.25



FLAT PATTERN



NOTE:

- 1) MATERIAL: 2024-T3 SHEET (QQ-A-250/4) 0.063 THICK
(REF. SPEC M2024T3S.063)
- 2) FINISH: ACID ETCH AND ALODINE AS PER DART QSI 005 4.1
POWDER COAT / BLACK SANDTEX (REF. 4.3.5.7) PER DART QSI 005. 4.3
- 3) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) ALL DIMENSIONS ARE IN INCHES
- 5) BREAK ALL SHARP EDGES 0.005 TO 0.010



A		REVISION	RIVET CODE SHALL BE PER NAS 523		PART NO.	ITEM	DESCRIPTION	MATERIAL	SPEC. / VENDOR
RF 03.03.24		DRAWN	THIS DRAWING IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COMPILED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT THE PERMISSION OF DART AERO.		CONTRACT NO.		DART DART AERO ACCESSORIES INC. VANCOUVER CANADA		
03.03.24		APPROVED	REQUIREMENTS — UNLESS OTHERWISE SPECIFIED GENERAL LIMITS 1. DIMENSIONS ARE BY INCHES 2. SURFACE ROUGHNESS 125 3. REMOVE SHARP EDGES .015 MAX 4. THREADS PER INCH - S - 7742 5. HOLES PER AND 10387 1. TOLERANCES — JOX & .030 XXX & .010 2. ANGLES 2 1/2° 3. PARALLELISM .0025 4. ECCENTRICITY .005 MAX 5. SYMMETRY ABOUT ALL H/C CENTRE LINES .005		BASIC CODE D=HUMPLE DIGIT=NO OF SHEETS C=COUNTERSINK BASIC CODES BL=MS20470AD BB=MS20426AD		DRAWN DESIGN STRESS CHECKED CLIENT		DATE 11/17 1992
ADDED FLAT PATTERN FINISH SPEC		DESCRIPTION OF CHANGE	REPORT ALL DISCREPANCIES — DO NOT SCALE		TITLE ANGLE		CODE DWG NO D2122		REV. A
					SCALE N/A		SHT 1 OF 1		